

FIG. 1

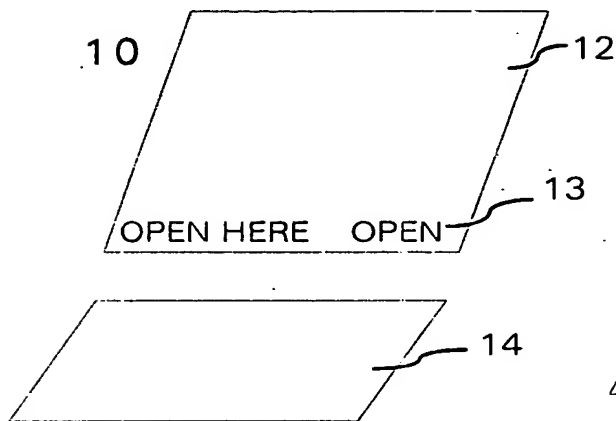


FIG. 2

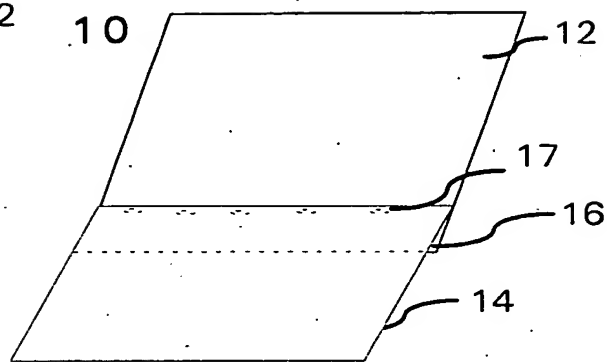


FIG. 3

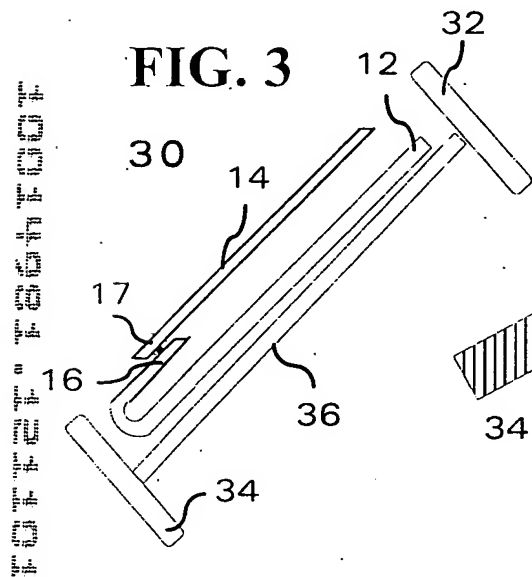


FIG. 4

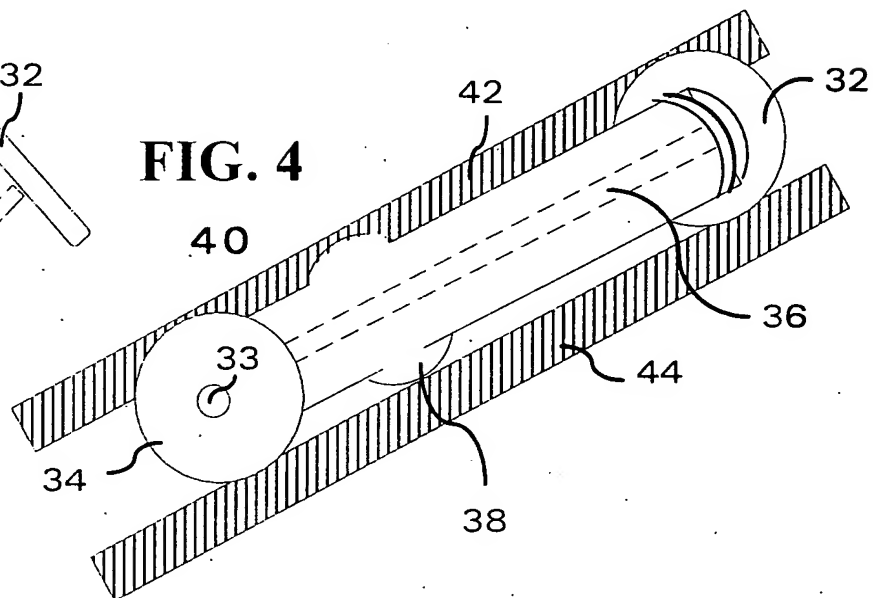


FIG. 5

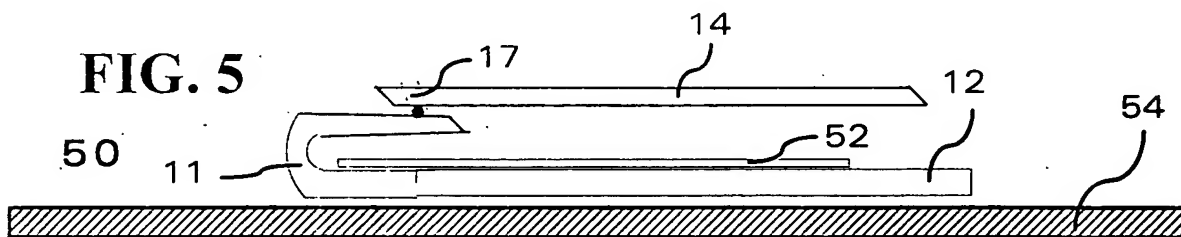
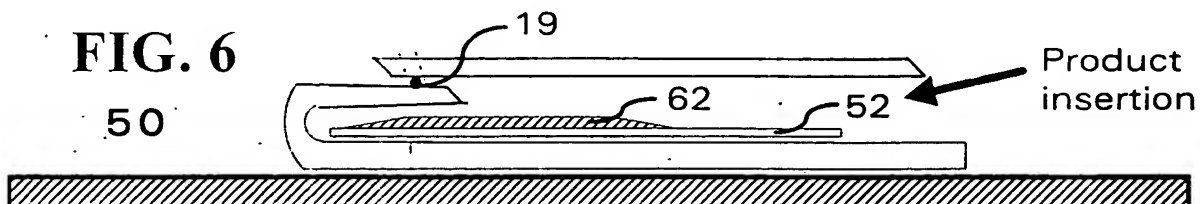


FIG. 6



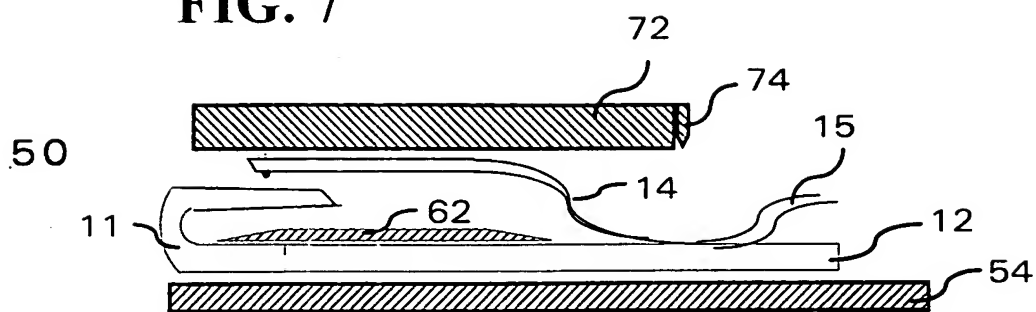
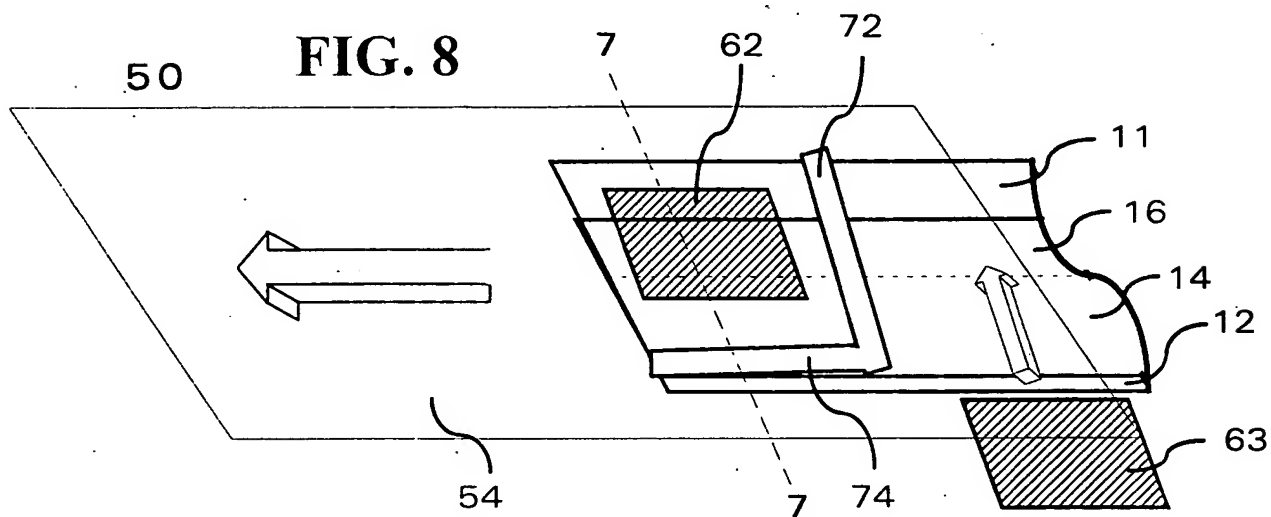


FIG. 8



90 FIG. 9

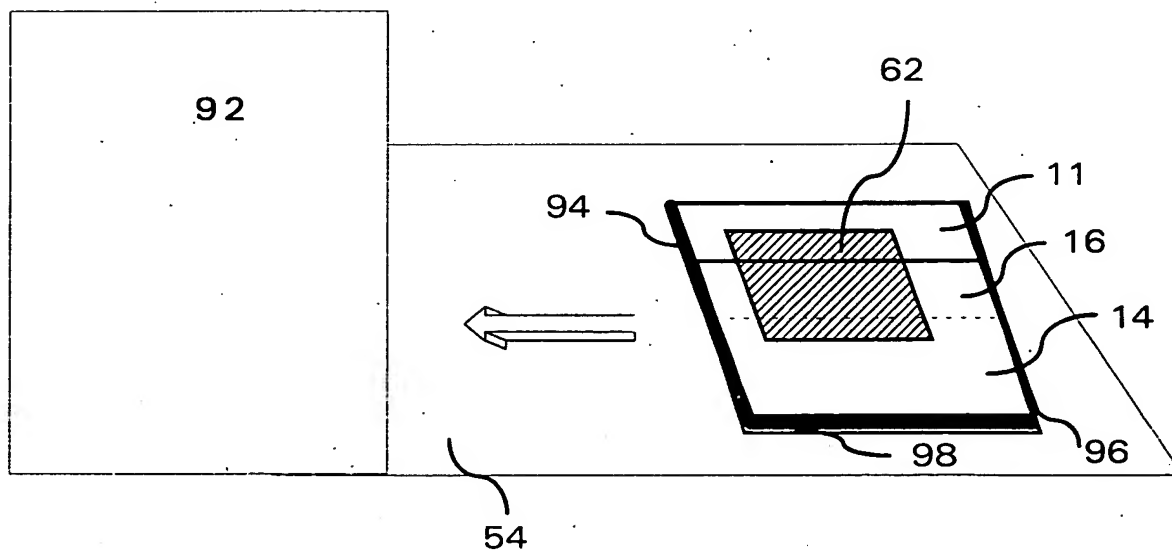


FIG. 10
100

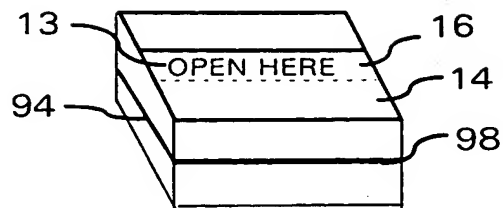


FIG. 11



FIG. 12

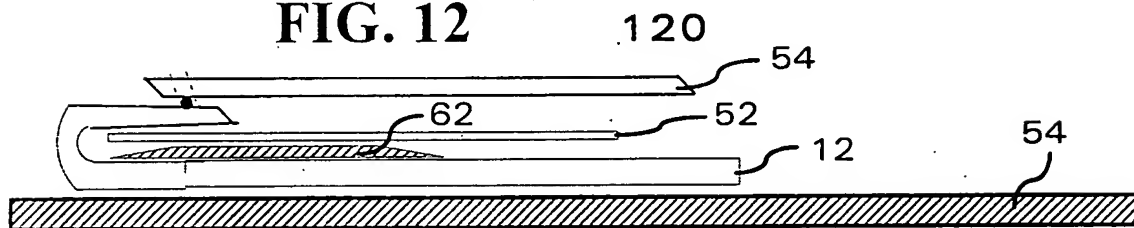


FIG. 13

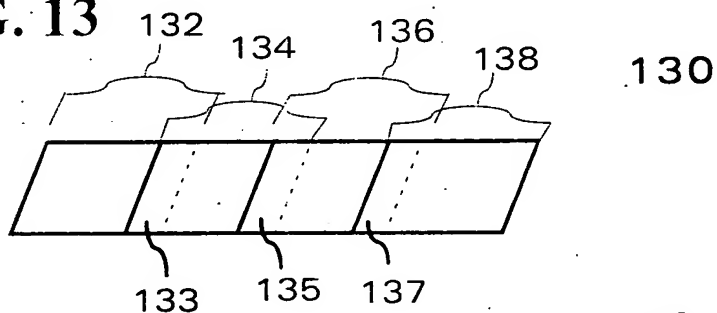


FIG. 14

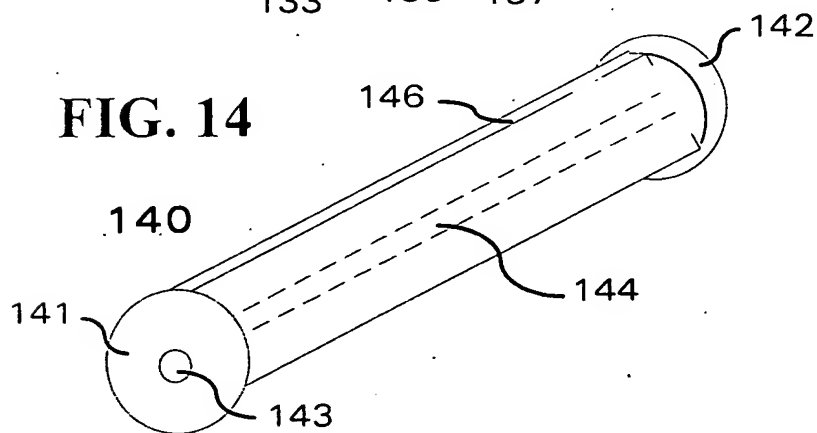


FIG. 15

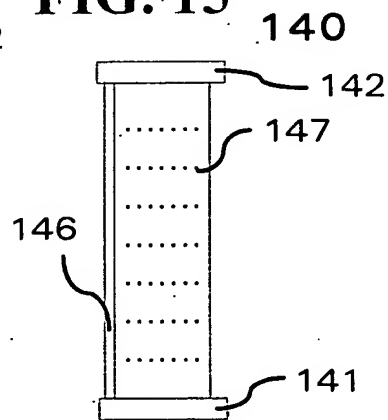


FIG. 16

150

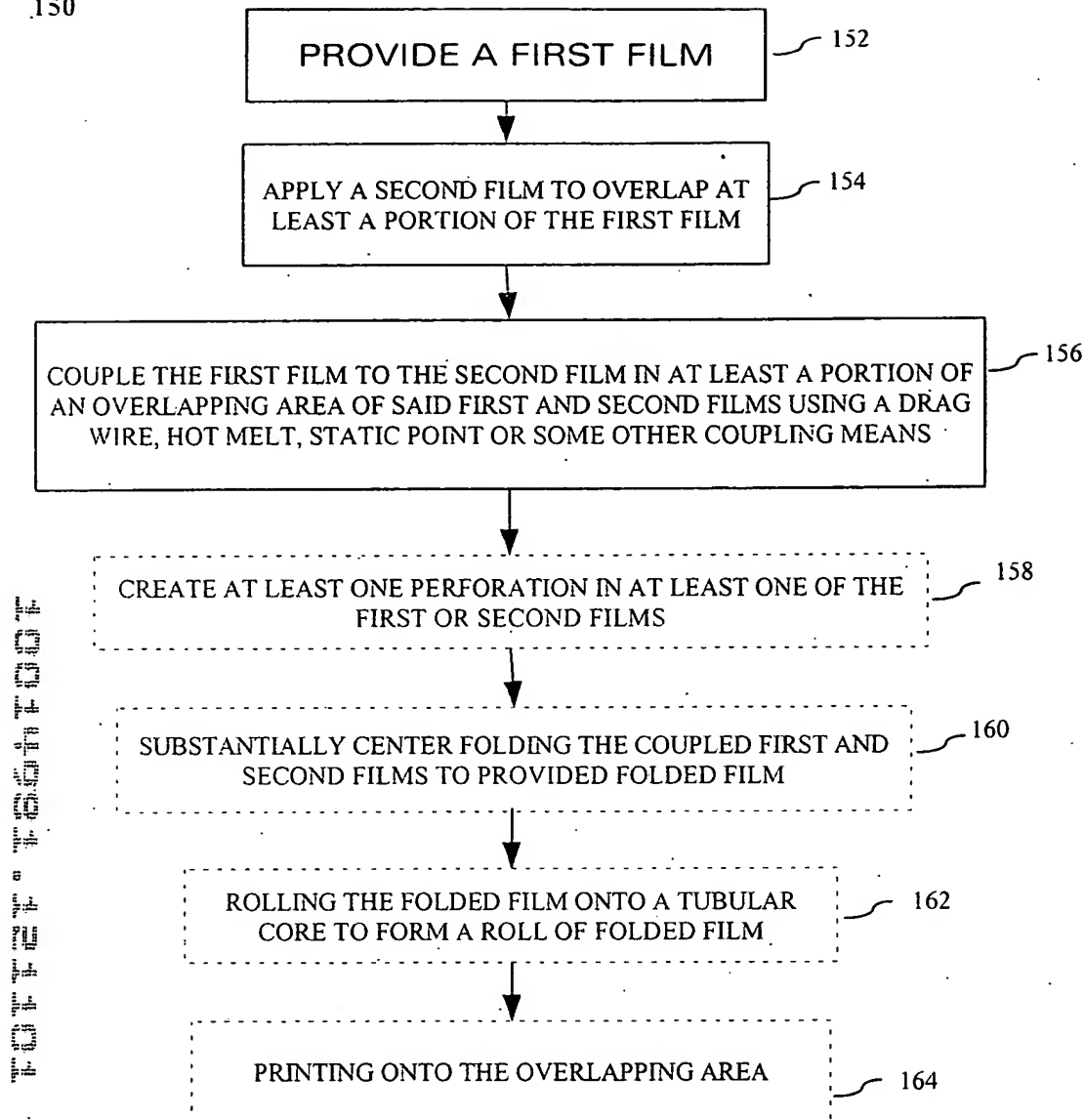


FIG. 17

170

DISPENSE PRE-FOLDED FILM HAVING A PRE-EXISTING LAP SEAL ON THE PRE-FOLDED FILM ONTO A SEPARATOR TABLE OF AN L-SEALER MACHINE AND THE PRE-FOLDED FILM MAY OPTIONALLY BE PRE-PERFORATED

170

PERFORATE THE PRE-FOLDED FILM AS THE PRE-FOLDED FILM IS BEING DISPENSED

172

INSERT AN ITEM BETWEEN THE SEPARATOR TABLE AND A FIRST SIDE OF THE PRE-FOLDED FILM

174

SEAL THE ITEM ON AT LEAST TWO SIDES USING A SUBSTANTIALLY L-SHAPED HEATED BAR FORMING A SUBSTANTIALLY WRAPPED ITEM

176

HEAT THE SUBSTANTIALLY WRAPPED ITEM TO REMOVE A SUBSTANTIAL PORTION OF AIR BETWEEN THE PRE-FOLDED FILM AND THE ITEM

178

FIG. 17